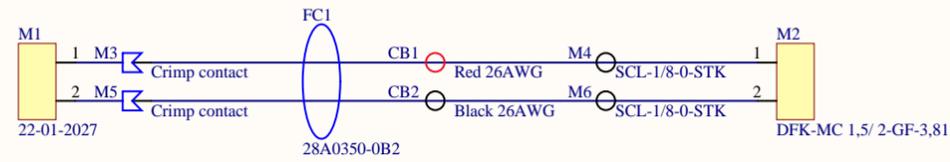


Wire length: 75cm
 Crimp the crimp contact on one end of the wires.
 Place the terminals in the correct location of the connector housing.
 Strip 10 mm of the other side of the cable and apply tin.
 Place 15 mm heat shrink tube on both cables.
 Solder the wires to connector M2.
 Place the heat shrink over de solder connections and apply heat.
 Place the ferrite core at the side of M1 and close it



	Title: Tesla Relay Cable Assembly	
	Drawn: TLa	Number: 1.
Checked: TSt	Date: 12-12-2017	Sheet: 1 of 1
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